



Dart Aerospace Ltd.
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RBE350A94-3700-C-1A

Job Sheet 180182



Part No: RBE350A94-3700-C-1A

Job Qty: 12 ea

21

Part Name: Adjustable Brace Assembly

9-89



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/29/18

Job Tracking No:

Due Date: 8/13/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBE350A94-3700-C Rev 6 IPP Rev A 18.01.12 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	12 Ea	8/13/18	8/13/18	0.00	0.00	Start Up Small Fab-4		MLL
100	Small Fab	12 pcs	8/13/18	8/13/18	0.00	4.00	Small Fab-3		MLL DAS
110	QC	12 pcs	8/13/18	8/13/18	0.00	0.00	QC5		38
130	Packaging	12 pcs	8/13/18	8/13/18	0.00	0.00	Packaging3-2		9-89
140	QC21-SA	12 Ea	8/13/18	8/13/18	0.00	0.00	QC21		9-89

Part Op
Descriptions: 100 - Assemble as per DWG sheet 2

DAS
21
9-89

NOV 27 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
3896T31	Ferule 1/16 X 3/8" - Aluminum	30 Ea (2 ea)	90-Start up Operation	5122137
92373A181	Roll Pin 1/8 X 3/4	30 Ea (2 ea)	90-Start up Operation	5054400
92373A251	Slotted Spring Pin	15 Ea (1 ea)	90-Start up Operation	5093346
CL-2-C	Lanyard Wire	9.9960 ft (.833 ea)	90-Start up Operation	5093863
NAS1756-12	Remove Before Flight	15 Ea (1 ea)	90-Start up Operation	5093863
RBE350A94-3700-C-01	Tube	12 Ea (1 ea)	90-Start up Operation	5093863
RBE350A94-3700-C-03	Bolt	12 Ea (1 ea)	90-Start up Operation	51076108X 5088600
RBE350A94-3700-C-05	Bottom	12 Ea (1 ea)	90-Start up Operation	5124709
RBE350A94-3700-C-07	Top	12 Ea (1 ea)	90-Start up Operation	5112742
RBE350A94-3700-C-09	Knurled Nut	15 Ea (1 ea)	90-Start up Operation	13X5075167

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	3896T31	24	1,097	0
	92373A181	24	264	0
	92373A251	12	132	0
	CL-2-C	10	471	0
	NAS1756-12	12	642	0
	RBE350A94-3700-C-01	12	37	0
	RBE350A94-3700-C-03	12	39	0
	RBE350A94-3700-C-05	12	50	0
	RBE350A94-3700-C-07	12	30	0
	RBE350A94-3700-C-09	12	41	0

100
50
25

Part Specifications

Specifications could not be found.

Plex 7/23/18 8:01 AM dart.logan.david



Container No: S130950



Part: RBE350A94-3700-C-1A

Job No: 180182

Serial No/Batch: S130950

Revision: 6

Inspector:

Exp Date:

Instructions:

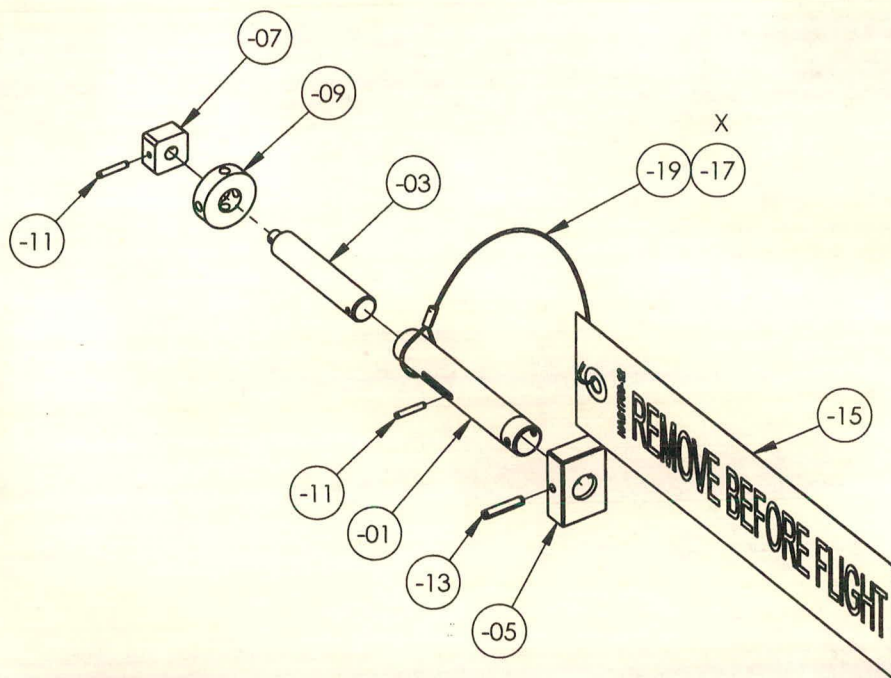
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Date: 11/23/18

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REVISIONS			DATE	INITIAL	APPROVED
REV	ECR	DESCRIPTION			
6	16-0286	-1A ADDED DRAWING.	2/28/2017	RJC	SM



-1A

ADJUSTABLE BRACE ASSEMBLY

DART AEROSPACE	
TITLE SWASHPLATE IMMOBILIZING TOOL ADJUSTABLE BRACE	
DWG NO. RBE350A94-3700-C-1A	REV 6
MAT'L	UNLESS OTHERWISE SPECIFIED
HEAT	DIMENSIONS ARE IN INCHES
TREAT	.XXX ± .005 FRACTIONS ± 1/8
FINISH	.XX ± .01 ANGLES ± 5°
SPEC	.X ± .1 SURFACES = 125/✓
DRAWN BY: CLOUGH	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: DUERFELDT	2. DIMENSIONAL LIMITS APPLY
OPPS APPR: ANDERSON	3. AFTER PLATING
QA APPR: LINDSAY	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
APPROVED: MACKOVJAK	USED ON MODEL
SCALE 1:4	DATE 8/21/2012
	SHEET 2 OF 7

